

# Report on Slip-line field theory

Chuanfu He

ENGN 2290  
Final Project

Brown University

May 17, 2020

# Contents

- 1 Introduction** **3**
  
- 2 Assumptions** **3**
  
- 3 Derivation of the Slip Line Field Theory** **4**
  - 3.1 Stress state . . . . . 4
  - 3.2 Hencky equations . . . . . 5
  - 3.3 Governing equations . . . . . 7
  - 3.4 Geiringer Equations . . . . . 9
  
- 4 Examples** **17**
  - 4.1 Simple Compression . . . . . 17
  - 4.2 Plan Strain Extrusion . . . . . 19
  - 4.3 Double-notched Plate in Tension . . . . . 21
  
- 5 References** **24**

# 1 Introduction

Generally, plasticity problem is much more difficult to solve comparing with linear elastic problems. Therefore, the Slip Line Field Theory, a graphical technique, is introduced to analyze the stresses of the material undergoing plastic deformation. In a deforming material, the directions of maximum shear stresses form the orthogonal curvatures which are called  $\alpha$  slip-line and  $\beta$  slip-line. The stress state in the solid can always determined based on sets of these lines.

For this paper, all the contents are based on the Chapter 6.1 from *Applied Mechanics of Solid* by Professor Allan F. Bower.<sup>1</sup> I will summarize the contents, derive the conclusions he omitted and re-solve the examples.

## 2 Assumptions

There are several assumptions for the slip line field theory:

- **Plane strain deformation** ( $u_3 = 0, \sigma_{13} = \sigma_{23} = 0$ ): The general directions of 3D deformation is still hard to solve. Therefore, for this theory, we assume the strain on  $e_3$  direction is zero.
- **Quasi-static loading**: Quasi-static loading means the load is applied so slowly that the strain rate is very small. Furthermore, the inertia can be neglected.
- **No temperature changes and body forces**
- **The solid has perfect rigid-plastic response**: For this theory, the material is

assumed to be perfect rigid-plastic which means there is no elastic behaviours happened during this process.

### 3 Derivation of the Slip Line Field Theory

#### 3.1 Stress state

From assumption, we know it is plane strain deformation which means

$$\begin{aligned}\sigma_{13} &= \sigma_{23} = 0 \\ \sigma_{33} &= \frac{1}{2}(\sigma_{11} + \sigma_{22})\end{aligned}$$

therefore, the stress state tensor in  $e_1$  and  $e_2$  directions is:

$$[\sigma] = \begin{bmatrix} \sigma_{11} & \sigma_{12} & 0 \\ \sigma_{21} & \sigma_{22} & 0 \\ 0 & 0 & \frac{1}{2}(\sigma_{11} + \sigma_{22}) \end{bmatrix}$$

For slip line field theory, the slip lines are always parallel to the direction of maximum shear stress as shown as Fig 1.  $\phi$  is angle between  $e_1$  and  $e_\alpha$ . Now, the stress state tensor in  $e_\alpha$  and  $e_\beta$  direction is:

$$[\sigma]_{\alpha,\beta} = \begin{bmatrix} \bar{\sigma} & k & 0 \\ k & \bar{\sigma} & 0 \\ 0 & 0 & \bar{\sigma} \end{bmatrix}$$

where  $\bar{\sigma} = \sigma_h = \frac{1}{2}(\sigma_{11} + \sigma_{22})$  and  $k$  is the yield shear stress. From the geometry of Mohr's circle, we have:

$$\sigma_{11} = \bar{\sigma} - k \sin 2\phi$$

$$\sigma_{22} = \bar{\sigma} + k \sin 2\phi$$

$$\sigma_{12} = k \cos 2\phi$$

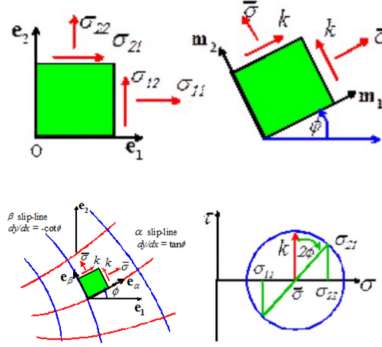


Figure 1: Coordinate system of Slip lines

## 3.2 Hencky equations

From 2-D stress equilibrium, we know:

$$\sigma_{11,1} + \sigma_{12,2} = 0$$

$$\sigma_{12,1} + \sigma_{22,2} = 0$$

From previous result, in  $e_1$  and  $e_2$  direction:

$$\sigma_{11} = \bar{\sigma} - k \sin 2\phi$$

$$\sigma_{22} = \bar{\sigma} + k \sin 2\phi$$

$$\sigma_{12} = k \cos 2\phi$$

therefore, the stress equilibrium in  $e_1$  and  $e_2$  directions are:

$$\begin{aligned}\frac{\partial \bar{\sigma}}{\partial x_1} - 2k(\cos 2\phi \frac{\partial \phi}{\partial x_1} + \sin 2\phi \frac{\partial \phi}{\partial x_2}) &= 0 \\ \frac{\partial \bar{\sigma}}{\partial x_2} - 2k(\sin 2\phi \frac{\partial \phi}{\partial x_1} - \cos 2\phi \frac{\partial \phi}{\partial x_2}) &= 0\end{aligned}$$

In order to get these equations. Let's assume:

$$\begin{aligned}\frac{\partial}{\partial s_\alpha}(\bar{\sigma} - 2k\phi) &= 0 \\ \frac{\partial}{\partial s_\beta}(\bar{\sigma} + 2k\phi) &= 0\end{aligned}$$

where  $s_\alpha$  and  $s_\beta$  are coordinate system along  $\alpha$  and  $\beta$  lines. therefore,

$$\begin{aligned}\frac{\partial}{\partial s_\alpha}(\bar{\sigma} - 2k\phi) &= \frac{\partial(\bar{\sigma} - 2k\phi)}{\partial x_1} \frac{x_1}{\partial s_\alpha} + \frac{\partial(\bar{\sigma} - 2k\phi)}{\partial x_2} \frac{x_2}{\partial s_\alpha} \\ &= \cos\phi \frac{\partial(\bar{\sigma} - 2k\phi)}{\partial x_1} + \sin\phi \frac{\partial(\bar{\sigma} - 2k\phi)}{\partial x_2} \\ &= \cos\phi \bar{\sigma}_{,x_1} + \sin\phi \bar{\sigma}_{,x_2} - 2k(\cos\phi * \phi_{,x_1} + \sin\phi * \phi_{,x_2})\end{aligned}\tag{1}$$

$$\begin{aligned}\frac{\partial}{\partial s_\beta}(\bar{\sigma} + 2k\phi) &= \frac{\partial(\bar{\sigma} + 2k\phi)}{\partial x_1} \frac{x_1}{\partial s_\beta} + \frac{\partial(\bar{\sigma} + 2k\phi)}{\partial x_2} \frac{x_2}{\partial s_\beta} \\ &= \sin\phi \frac{\partial(\bar{\sigma} + 2k\phi)}{\partial x_1} + \cos\phi \frac{\partial(\bar{\sigma} + 2k\phi)}{\partial x_2} \\ &= -\sin\phi \bar{\sigma}_{,x_1} + \cos\phi \bar{\sigma}_{,x_2} + 2k(\sin\phi * \phi_{,x_1} + \cos\phi * \phi_{,x_2})\end{aligned}\tag{2}$$

By relating Eq(1) with Eq(2), we can get previous stress equilibrium relations in  $e_1$  and  $e_2$  directions.

$$\begin{aligned}Eq(1) * \cos\phi - Eq(2) * \sin\phi &\Rightarrow \bar{\sigma}_{,x_1} - 2k(\cos 2\phi * \phi_{,x_1} + \sin 2\phi * \phi_{,x_2}) = 0 \\ Eq(1) * \sin\phi + Eq(2) * \cos\phi &\Rightarrow \bar{\sigma}_{,x_2} - 2k(\sin 2\phi * \phi_{,x_1} - \cos 2\phi * \phi_{,x_2}) = 0\end{aligned}$$

Therefore, our assumption is confirmed and the hydrostatic stress and maximum shear stress along the slip lines has relations as following, which is called Hencky equations.

$$\bar{\sigma} - 2k\phi = \text{constant} \quad (\alpha \text{ slip line})$$

$$\bar{\sigma} + 2k\phi = \text{constant} \quad (\beta \text{ slip line})$$

### 3.3 Governing equations

For slip line field theory, we have several governing equations.

- Yield criterion

From above result, we know the stress state tensor in  $e_1$  and  $e_2$  direction is:

$$[\sigma] = \begin{bmatrix} \sigma_{11} & \sigma_{12} & 0 \\ \sigma_{21} & \sigma_{22} & 0 \\ 0 & 0 & \frac{1}{2}(\sigma_{11} + \sigma_{22}) \end{bmatrix}$$

therefore,

$$[S] = \begin{bmatrix} \frac{1}{2}(\sigma_{11} - \sigma_{22}) & \sigma_{12} & 0 \\ \sigma_{12} & \frac{1}{2}(\sigma_{22} - \sigma_{11}) & 0 \\ 0 & 0 & 0 \end{bmatrix}$$

we know for Von Mises yield criterion,

$$\begin{aligned} \sqrt{\frac{3}{2}S_{ij}S_{ij}} - Y = 0 &\Rightarrow \frac{3}{2}S_{ij}S_{ij} = Y^2 = 3k^2 \\ \Rightarrow \frac{3}{2} * 2 * \frac{1}{4}(\sigma_{11} - \sigma_{22})^2 + \frac{3}{2} * 2\sigma_{12}^2 &= 3k^2 \end{aligned}$$

therefore, we have:

$$\frac{1}{4}(\sigma_{11} - \sigma_{22})^2 + \sigma_{12}^2 = k^2 \quad (3)$$

- Plastic flow rule

Since for plastic flow, we know:

$$\dot{\epsilon}_{ij} = \dot{\lambda} S_{ij}$$

from this relation, we know:

$$\dot{\epsilon}_{11} + \dot{\epsilon}_{22} = \dot{\lambda}(S_{11} + S_{12}) = 0$$

therefore,

$$\frac{\partial v_1}{\partial x_1} + \frac{\partial v_2}{\partial x_2} = 0 \quad (4)$$

we also know that:

$$\begin{aligned} \dot{\lambda} &= \frac{\dot{\epsilon}_{11} - \dot{\epsilon}_{22}}{S_{11} - S_{22}} = \frac{\dot{\epsilon}_{12}}{S_{12}} \\ \Rightarrow \frac{\dot{\epsilon}_{11} - \dot{\epsilon}_{22}}{\sigma_{11} - \sigma_{12}} &= \frac{\dot{\epsilon}_{12}}{\sigma_{12}} \end{aligned}$$

therefore,

$$\left(\frac{\partial v_1}{\partial x_1} - \frac{\partial v_2}{\partial x_2}\right)\sigma_{12} = \frac{1}{2}\left(\frac{\partial v_1}{\partial x_2} + \frac{\partial v_2}{\partial x_1}\right)(\sigma_{11} - \sigma_{22}) \quad (5)$$

- Stress Equilibrium

Since we know for stress equilibrium in solid is following if we neglected the body force and inertia:

$$\frac{\partial \sigma_{ij}}{\partial x_j} = 0$$

therefore, we have last two governing equations:

$$\frac{\partial \sigma_{11}}{\partial x_1} + \frac{\partial \sigma_{12}}{\partial x_2} = 0 \quad (6)$$



$$\frac{\partial \sigma_{22}}{\partial x_2} + \frac{\partial \sigma_{21}}{\partial x_1} = 0 \quad (7)$$

### 3.4 Geiringer Equations

In order to solve the velocity field along  $e_1$ ,  $e_2$  or  $e_\alpha$ ,  $e_\beta$  directions, We are going to do the calculation in matrix form.

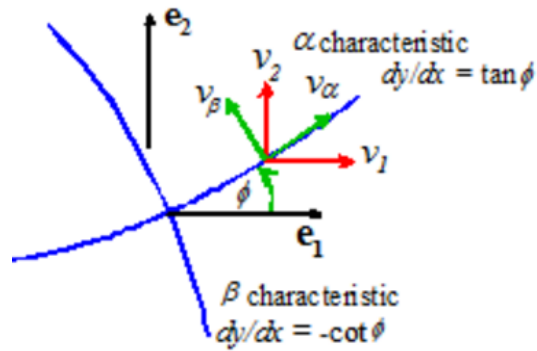


Figure 2: The velocity field

The governing equations (3)-(7) can be expressed in matrix form:

$$A_{ij} \frac{\partial q_j}{\partial x_1} + B_{ij} \frac{\partial q_j}{\partial x_2} = 0 \quad (8)$$

where,

$$q = \begin{bmatrix} \phi \\ v_1 \\ v_2 \\ \bar{\sigma} \end{bmatrix} \quad A = \begin{bmatrix} 0 & -2k \cos 2\phi & -2k \sin 2\phi & 0 \\ -2k \cos 2\phi & 0 & 0 & 1 \\ -2k \sin 2\phi & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \end{bmatrix}$$

$$B = \begin{bmatrix} 0 & -2k\sin 2\phi & 2k\cos 2\phi & 0 \\ -2k\sin 2\phi & 0 & 0 & 0 \\ 2k\cos 2\phi & 0 & 0 & 1 \\ 0 & 0 & 1 & 0 \end{bmatrix}$$

The first step to solve this equation is to find eigenvalues  $\mu$  and eigenvector  $r_i$  that satisfy

$$\tau_i A_{ij} = \mu r_i B_{ij} \quad (9)$$

the most straight way to find eigenvalues is to calculate

$$\det(A - \mu B) = 0$$

therefore,

$$A - \mu B = \begin{bmatrix} 0 & -2k(\cos 2\phi - \mu \sin 2\phi) & -2k(\sin 2\phi + \mu \cos 2\phi) & 0 \\ -2k(\cos 2\phi - \mu \sin 2\phi) & 0 & 0 & 1 \\ -2k(\sin 2\phi + \mu \cos 2\phi) & 0 & 0 & -\mu \\ 0 & 1 & -\mu & 0 \end{bmatrix}$$

$$\begin{aligned}
\det(A-\mu B) &= \begin{bmatrix} 0 & -2k(\cos 2\phi - \mu \sin 2\phi) & -2k(\sin 2\phi + \mu \cos 2\phi) \\ -2k(\sin 2\phi + \mu \cos 2\phi) & 0 & 0 \\ 0 & 1 & -\mu \end{bmatrix} + \\
&\mu \begin{bmatrix} 0 & -2k(\cos 2\phi - \mu \sin 2\phi) & -2k(\sin 2\phi + \mu \cos 2\phi) \\ -2k(\cos 2\phi - \mu \sin 2\phi) & 0 & 0 \\ 0 & 1 & -\mu \end{bmatrix} \\
&= 2k(\sin 2\phi + \mu \cos 2\phi)[2k\mu(\cos 2\phi - \mu \sin 2\phi) + 2k(\sin 2\phi + \mu \cos 2\phi)] \\
&+ \mu 2k(\cos 2\phi - \mu \sin 2\phi)[2k\mu(\cos 2\phi - \mu \sin 2\phi) + 2k(\sin 2\phi + \mu \cos 2\phi)] = 0
\end{aligned}$$

we can divide by  $2k\mu(\cos 2\phi - \mu \sin 2\phi) + 2k(\sin 2\phi + \mu \cos 2\phi)$  both sides, then we can get following:

$$2k(\sin 2\phi + \mu \cos 2\phi) + \mu 2k(\cos 2\phi - \mu \sin 2\phi) = 0$$

then, divide by  $2k\cos 2\phi$  both sides, we have the final equations for eigenvalues  $\mu$ :

$$\tan 2\phi(1 - \mu^2) + 2\mu = 0 \tag{10}$$

the solutions of Eq 10 are:

$$\mu_1 = -\tan \phi$$

$$\mu_2 = \cot \phi$$

Let's assume the eigenvector  $r$  is:

$$r = \begin{bmatrix} r_1 & r_2 & r_3 & r_4 \end{bmatrix}$$

For eigenvalue  $\mu_1 = -\tan\phi$ , we have:

$$[r][A] = \mu[r][B]$$

then we have:

$$\begin{aligned} -2k\cos 2\phi r_2 - 2k\sin 2\phi r_3 &= -\tan\phi(-2k\sin 2\phi r_2 + 2k\cos 2\phi r_3) \\ -2k\cos 2\phi r_1 + r_4 &= -\tan\phi(-2k\sin 2\phi)r_1 \\ -2k\sin 2\phi r_1 &= -\tan\phi(2k\cos 2\phi)r_1 + r_4 \\ r_2 &= -\tan\phi r_3 \end{aligned}$$

the eigenvector of above equations are:

$$\tau = \begin{bmatrix} 1 & 0 & 0 & 2k \end{bmatrix} \text{ or } \begin{bmatrix} 0 & 1 & -\cot\phi & 0 \end{bmatrix}$$

For eigenvalue  $\mu_2 = \cot\phi$ , we have:

$$\begin{aligned} -2k\cos 2\phi r_2 - 2k\sin 2\phi r_3 &= \cot\phi(-2k\sin 2\phi r_2 + 2k\cos 2\phi r_3) \\ -2k\cos 2\phi r_1 + r_4 &= \cot\phi(-2k\sin 2\phi)r_1 \\ -2k\sin 2\phi r_1 &= \cot\phi(2k\cos 2\phi)r_1 + r_4 \\ r_2 &= \cot\phi r_3 \end{aligned}$$

the eigenvector of above equations are:

$$\tau = \begin{bmatrix} 1 & 0 & 0 & -2k \end{bmatrix} \text{ or } \begin{bmatrix} 0 & 1 & \tan\phi & 0 \end{bmatrix}$$

Relating Eq 8 and Eq 9, we can substitute  $A$  by  $B$ :

$$\begin{aligned} r_i B_{ij} \left( \mu \frac{\partial q_j}{\partial x_1} + \frac{\partial q_j}{\partial x_2} \right) &= 0 \\ \Rightarrow \sqrt{1 + \mu^2} \left( \frac{\mu}{\sqrt{1 + \mu^2}} \frac{\partial q_j}{\partial x_1} + \frac{1}{\sqrt{1 + \mu^2}} \right) \frac{\partial q_j}{\partial x_2} &= 0 \end{aligned}$$

Let's assume:

$$\frac{\partial x_1}{\partial s} = \frac{\mu}{\sqrt{1+\mu^2}}$$

$$\frac{\partial x_2}{\partial s} = \frac{1}{\sqrt{1+\mu^2}}$$

then we have:

$$r_i B_{ij} \left( \frac{\partial x_1}{\partial s} \frac{\partial q_j}{\partial x_1} + \frac{\partial x_2}{\partial s} \frac{\partial q_j}{\partial x_2} \right) = 0$$

$$\Rightarrow r_i B_{ij} \frac{\partial q_j}{\partial s} = 0$$

which  $s$  is direction along the slip line, and

$$\frac{dx_2}{dx_1} = \frac{1}{\mu}$$

which means

$$\frac{dx_2}{dx_1} = \tan\phi \text{ along the } \alpha \text{ slip line}$$

$$\frac{dx_2}{dx_1} = -\cot\phi \text{ along the } \beta \text{ slip line}$$

Now, we have equation:

$$r_i B_{ij} \frac{\partial q_j}{\partial s} = 0 \tag{11}$$

where

$$q = \begin{bmatrix} \phi \\ v_1 \\ v_2 \\ \bar{\sigma} \end{bmatrix} \quad B = \begin{bmatrix} 0 & -2k\sin 2\phi & 2k\cos 2\phi & 0 \\ -2k\sin 2\phi & 0 & 0 & 0 \\ 2k\cos 2\phi & 0 & 0 & 1 \\ 0 & 0 & 1 & 0 \end{bmatrix}$$

when  $\mu = \cot\phi$ ,  $r = \begin{bmatrix} 1 & 0 & 0 & -2k \end{bmatrix}$  or  $\begin{bmatrix} 0 & 1 & \tan\phi & 0 \end{bmatrix}$

when  $\mu = -\tan\phi$ ,  $r = \begin{bmatrix} 1 & 0 & 0 & 2k \end{bmatrix}$  or  $\begin{bmatrix} 0 & 1 & -\cot\phi & 0 \end{bmatrix}$

Next, we expand the matrix calculation:

when  $\mu = \cot\phi$  ( $\alpha$  slip line),

$$\begin{aligned} r_i B_{ij} &= \begin{bmatrix} 0 & -2k\sin 2\phi & 2k\cos 2\phi - 2k & 0 \end{bmatrix} \\ \text{or } r_i B_{ij} &= \begin{bmatrix} -2k\sin 2\phi + 2k\cos 2\phi \tan\phi & 0 & 0 & \tan\phi \end{bmatrix} \end{aligned}$$

therefore, we have:

$$\begin{aligned} -2k\sin 2\phi \frac{\partial v_1}{\partial s} + 2k(\cos 2\phi - 1) \frac{\partial v_2}{\partial s} &= 0 \\ \Rightarrow \sin 2\phi \frac{\partial v_1}{\partial s} + (1 - \cos 2\phi) \frac{\partial v_2}{\partial s} &= 0 \\ \Rightarrow 2\sin\phi \cos\phi \frac{\partial v_1}{\partial s} + 2\sin^2\phi \frac{\partial v_2}{\partial s} &= 0 \\ \Rightarrow \frac{\partial v_1}{\partial s} + \tan\phi \frac{\partial v_2}{\partial s} &= 0 \end{aligned}$$

or

$$\begin{aligned} -2k(\sin 2\phi - \cos 2\phi \tan\phi) \frac{\partial \phi}{\partial s} + \tan\phi \frac{\partial \bar{\sigma}}{\partial s} &= 0 \\ \Rightarrow -2k[(2\sin\phi \cos\phi - (\cos^2\phi - \sin^2\phi)\tan\phi)] \frac{\partial \phi}{\partial s} + \tan\phi \frac{\partial \bar{\sigma}}{\partial s} &= 0 \\ \Rightarrow -2k(2\cos^2\phi - \cos^2\phi + \sin^2\phi) \frac{\partial \phi}{\partial s} + \frac{\partial \bar{\sigma}}{\partial s} &= 0 \\ \Rightarrow -2k \frac{\partial \phi}{\partial s} + \frac{\partial \bar{\sigma}}{\partial s} &= 0 \end{aligned}$$

when  $\mu = -\tan\phi$  ( $\beta$  slip line),

$$\begin{aligned} r_i B_{ij} &= \begin{bmatrix} 0 & -2k\sin 2\phi & 2k\cos 2\phi - 2k & 0 \end{bmatrix} \\ \text{or } r_i B_{ij} &= \begin{bmatrix} -2k\sin 2\phi + 2k\cos 2\phi \tan\phi & 0 & 0 & \tan\phi \end{bmatrix} \end{aligned}$$

therefore, we have:

$$-2k\sin 2\phi \frac{\partial v_1}{\partial s} + 2k(\cos 2\phi + 1) \frac{\partial v_2}{\partial s} = 0$$

$$\begin{aligned}
&\Rightarrow \sin 2\phi \frac{\partial v_1}{\partial s} - (\cos 2\phi + 1) \frac{\partial v_2}{\partial s} = 0 \\
&\Rightarrow 2\sin\phi \cos\phi \frac{\partial v_1}{\partial s} - 2\cos^2\phi \frac{\partial v_2}{\partial s} = 0 \\
&\Rightarrow \frac{\partial v_1}{\partial s} - \cot\phi \frac{\partial v_2}{\partial s} = 0
\end{aligned}$$

or

$$\begin{aligned}
&-2k(\sin 2\phi - \cos 2\phi \cot\phi) \frac{\partial \phi}{\partial s} - \cot\phi \frac{\partial \bar{\sigma}}{\partial s} = 0 \\
&\Rightarrow 2k[(2\sin\phi \cos\phi - (\cos^2\phi - \sin^2\phi)\cot\phi)] \frac{\partial \phi}{\partial s} + \cot\phi \frac{\partial \bar{\sigma}}{\partial s} = 0 \\
&\Rightarrow 2k(2\cos^2\phi - \cos^2\phi + \sin^2\phi) \frac{\partial \phi}{\partial s} + \frac{\partial \bar{\sigma}}{\partial s} = 0 \\
&\Rightarrow 2k \frac{\partial \phi}{\partial s} + \frac{\partial \bar{\sigma}}{\partial s} = 0
\end{aligned}$$

Therefore, we have following results:

For  $\alpha$  slip line:

$$\begin{aligned}
\frac{\partial v_1}{\partial s} + \tan\phi \frac{\partial v_2}{\partial s} &= 0 \\
-2k \frac{\partial \phi}{\partial s} + \frac{\partial \bar{\sigma}}{\partial s} &= 0
\end{aligned} \tag{12}$$

For  $\beta$  slip line:

$$\begin{aligned}
\frac{\partial v_1}{\partial s} - \cot\phi \frac{\partial v_2}{\partial s} &= 0 \\
2k \frac{\partial \phi}{\partial s} + \frac{\partial \bar{\sigma}}{\partial s} &= 0
\end{aligned} \tag{13}$$

Since from the Fig 2, we know the basis transformation is:

$$\begin{aligned}
v_\alpha &= v_1 \cos\phi + v_2 \sin\phi \\
v_\beta &= -v_1 \sin\phi + v_2 \cos\phi
\end{aligned}$$

and

$$v_1 = v_\alpha \cos\phi - v_\beta \sin\phi$$

$$v_2 = v_\alpha \sin\phi + v_\beta \cos\phi$$

therefore we have:

$$\frac{dv_1}{ds} = \frac{dv_\alpha}{ds} \cos\phi + v_\alpha \frac{d\cos\phi}{ds} - \frac{dv_\beta}{ds} \sin\phi - v_\beta \frac{d\sin\phi}{ds}$$

$$\frac{dv_2}{ds} = \frac{dv_\alpha}{ds} \sin\phi + v_\alpha \frac{d\sin\phi}{ds} + \frac{dv_\beta}{ds} \cos\phi + v_\beta \frac{d\cos\phi}{ds}$$

therefore, substitute above equation into Eq 12:

$$\frac{dv_1}{ds} + \tan\phi \frac{dv_2}{ds} = 0$$

$$\Rightarrow \frac{dv_\alpha}{ds} (\cos\phi + \tan\phi \sin\phi) + v_\alpha \left( \frac{d\cos\phi}{ds} + \tan\phi \frac{d\sin\phi}{ds} \right) + v_\beta \left( \frac{d\cos\phi}{ds} \tan\phi - \frac{d\sin\phi}{ds} \right) = 0$$

$$\Rightarrow \frac{dv_\alpha}{ds} (\cos\phi + \tan\phi \sin\phi) + v_\alpha (-\sin\phi + \tan\phi \cos\phi) \frac{d\phi}{ds} + v_\beta (-\sin\phi \tan\phi - \cos\phi) \frac{d\phi}{ds} = 0$$

$$\Rightarrow \frac{dv_\alpha}{ds} - v_\beta \frac{d\phi}{ds} = 0$$

and substitute above equation into Eq 13:

$$\frac{dv_1}{ds} - \cot\phi \frac{dv_2}{ds} = 0$$

$$\Rightarrow v_\alpha \left( \frac{d\cos\phi}{ds} - \cot\phi \frac{d\sin\phi}{ds} \right) - \frac{dv_\beta}{ds} (\sin\phi + \cot\phi \cos\phi) - v_\beta \left( \frac{d\sin\phi}{ds} + \cot\phi \frac{d\cos\phi}{ds} \right) = 0$$

$$\Rightarrow v_\alpha (-\sin\phi - \cot\phi \cos\phi) \frac{d\phi}{ds} - \frac{dv_\beta}{ds} (\sin\phi + \cot\phi \cos\phi) - v_\beta (\cos\phi - \cot\phi \sin\phi) \frac{d\phi}{ds} = 0$$

$$\Rightarrow \frac{dv_\beta}{ds} + v_\alpha \frac{d\phi}{ds} = 0$$

therefore, we have:

$$\frac{dv_\alpha}{ds} = v_\beta \frac{d\phi}{ds}$$

$$\frac{dv_\beta}{ds} = -v_\alpha \frac{d\phi}{ds}$$

which is known as Geiringer equation.



## 4 Examples

### 4.1 Simple Compression

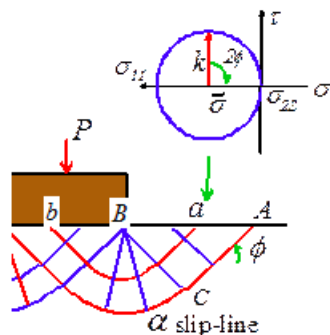


Figure 3: Simple Compression

First example is to find  $P$ , total force per unit length acting in the solid shown as Fig 3. At point  $a$ , we know the angle between  $e_\alpha$  and  $e_1$  is  $45^\circ$  which means

$$\phi_a = \frac{\pi}{4}$$

From the result of stress state in Section 3.1 we have

$$\sigma_{11} = \bar{\sigma} - k \sin 2\phi = \bar{\sigma} - k$$

$$\sigma_{22} = \bar{\sigma} + k \sin 2\phi = \bar{\sigma} + k$$

$$\sigma_{12} = k \cos 2\phi = 0$$

Since at point  $a$ , it's traction free, the normal vector is on  $e_2$  direction. We have following boundary conditions:

$$\begin{bmatrix} \sigma_{11} & \sigma_{12} \\ \sigma_{21} & \sigma_{22} \end{bmatrix} \begin{bmatrix} 0 \\ 1 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$

thus,

$$\begin{aligned}\sigma_{22} &= \bar{\sigma} + k = 0 \\ \Rightarrow \bar{\sigma} &= -k\end{aligned}$$

For point  $b$ , we know the angle between  $e_\alpha$  and  $e_1$  is  $-45^\circ$ , which means:

$$\phi_b = -\frac{\pi}{4}$$

then, by Hencky equation, for  $\alpha$  slip line:

$$\begin{aligned}\bar{\sigma}_a - 2k\phi_a &= \text{constant} = \bar{\sigma}_b - 2k\phi_b \\ \Rightarrow -k - 2k\frac{\pi}{4} &= \bar{\sigma}_b - 2k(-\frac{\pi}{4}) \\ \Rightarrow \bar{\sigma}_b &= -k - k\pi\end{aligned}$$

therefore, the stress state of solid is:

$$\begin{aligned}\sigma_{11} &= \bar{\sigma}_b - k\sin(-\frac{\pi}{2}) = -k\pi \\ \sigma_{22} &= \bar{\sigma}_b + k\sin(-\frac{\pi}{2}) = -2k - k\pi \\ \sigma_{12} &= k\cos(-\frac{\pi}{2}) = 0\end{aligned}$$

The force per unit length,  $P$ , we have:

$$\begin{aligned}P + \int_0^w \sigma_{22} dx_1 &= 0 \\ \Rightarrow P &= wk(\pi + 2)\end{aligned}$$

where  $w$  is the width of the solid.

## 4.2 Plan Strain Extrusion

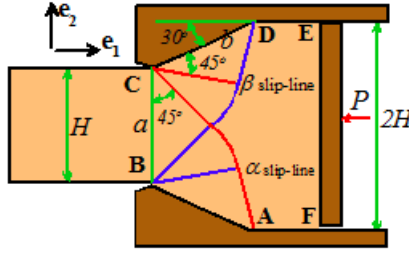


Figure 4: Plain Strain Extrusion

Second example is to find  $P$  of plain strain extrusion for tapered end. The friction is neglected. At point  $a$ , we know the angle between  $e_\alpha$  and  $e_1$  is  $-45^\circ$  which means:

$$\phi_a = -\frac{\pi}{4}$$

From the result of stress state in Section 3.1 we have

$$\sigma_{11} = \bar{\sigma} - k \sin 2\phi = \bar{\sigma} + k$$

$$\sigma_{22} = \bar{\sigma} + k \sin 2\phi = \bar{\sigma} - k$$

$$\sigma_{12} = k \cos 2\phi = 0$$

Since at point  $a$ , it's traction free, the normal vector is on  $-e_1$  direction. We have following boundary conditions:

$$\begin{bmatrix} \sigma_{11} & \sigma_{12} \\ \sigma_{21} & \sigma_{22} \end{bmatrix} \begin{bmatrix} -1 \\ 0 \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$

thus,

$$\sigma_{11} = \bar{\sigma} + k = 0$$

$$\Rightarrow \bar{\sigma} = -k$$

For point  $b$ , from the geometry, we know the angle between  $e_\alpha$  and  $e_1$  is  $-75^\circ$ , which means:

$$\phi_b = -\frac{5\pi}{12}$$

then, by Hencky equation, for  $\alpha$  slip line:

$$\bar{\sigma}_a - 2k\phi_a = \text{constant} = \bar{\sigma}_b - 2k\phi_b$$

$$\Rightarrow -k + k\frac{\pi}{2} = \bar{\sigma}_b + k\left(\frac{5\pi}{6}\right)$$

$$\Rightarrow \bar{\sigma}_b = -k - \frac{\pi}{3}k$$

Finally, the angle between slip line and  $CD$  is  $45^\circ$ . Therefore, the stress state of solid is:

$$\sigma_{11} = \bar{\sigma}_b - k\sin\left(\frac{\pi}{2}\right) = -2k - \frac{\pi}{3}k$$

$$\sigma_{22} = \bar{\sigma}_b + k\sin\left(\frac{\pi}{2}\right) = -\frac{\pi}{3}k$$

$$\sigma_{12} = k\cos\left(\frac{\pi}{2}\right) = 0$$

From the symmetry, the stress at  $AB$  in  $e_1$  direction is same as that at  $CD$ . The height of  $AB$  and  $CD$  are all  $\frac{H}{2}$ . From force balance in  $e_1$  direction we have:

$$\sum F_1 = -P + 2 * \int_0^{\frac{H}{2}} \sigma_{11} dx_2 = 0$$

$$\Rightarrow P = kH\left(\frac{\pi}{3} + 2\right)$$

### 4.3 Double-notched Plate in Tension

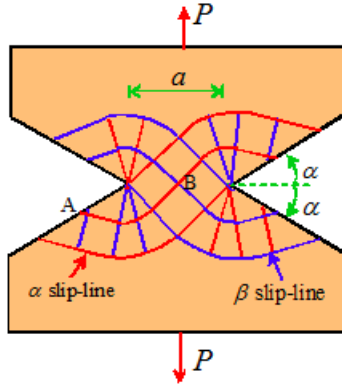


Figure 5: Double-notched Plate in Tension

Example 3 is to find force  $P$  per unit length acting on a double-notched plate as shown as Fig 5. At point  $A$ , from geometry we can tell:

$$\phi_A = \alpha - \frac{\pi}{4}$$

From the result of stress state in Section 3.1 we have

$$\sigma_{11} = \bar{\sigma} - k \sin\left(2\alpha - \frac{\pi}{2}\right) = \bar{\sigma} + k \cos 2\alpha$$

$$\sigma_{22} = \bar{\sigma} + k \sin\left(2\alpha - \frac{\pi}{2}\right) = \bar{\sigma} - k \cos 2\alpha$$

$$\sigma_{12} = k \cos\left(2\alpha - \frac{\pi}{2}\right) = k \sin 2\alpha$$

Since at point  $A$ , it's traction free, the normal vector of this plane is:

$$\mathbf{n} = \begin{bmatrix} -\sin\alpha \\ \cos\alpha \end{bmatrix}$$

Now, we have following boundary conditions:

$$\begin{bmatrix} \sigma_{11} & \sigma_{12} \\ \sigma_{21} & \sigma_{22} \end{bmatrix} \begin{bmatrix} -\sin\alpha \\ \cos\alpha \end{bmatrix} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}$$

thus,

$$\begin{aligned} -\sigma_{11}\sin\alpha + \sigma_{12}\cos\alpha &= 0 \\ \Rightarrow -(\bar{\sigma} + k\cos 2\alpha)\sin\alpha + k\sin 2\alpha\cos\alpha &= 0 \\ \Rightarrow -\bar{\sigma}\sin\alpha - k(\cos^2\alpha - \sin^2\alpha)\sin\alpha + 2k\sin\alpha\cos^2\alpha &= 0 \\ \Rightarrow -\bar{\sigma}\sin\alpha + k\sin^3\alpha + k\sin\alpha\cos^2\alpha &= 0 \\ \Rightarrow -\bar{\sigma} + k(\sin^2\alpha + \cos^2\alpha) &= 0 \\ \Rightarrow \bar{\sigma}_A &= k \end{aligned}$$

For point  $B$ , from the geometry, we know the angle between  $e_\alpha$  and  $e_1$  is  $45^\circ$ , which means:

$$\phi_b = \frac{\pi}{4}$$

then, by Hencky equation, for  $\alpha$  slip line:

$$\begin{aligned} \bar{\sigma}_a - 2k\phi_a &= \text{constant} = \bar{\sigma}_b - 2k\phi_b \\ \Rightarrow k - 2k\left(\alpha - \frac{\pi}{4}\right) &= \bar{\sigma}_B - 2k\frac{\pi}{4} \\ \Rightarrow \bar{\sigma}_B &= k - 2k\alpha + k\pi = k(\pi - 2\alpha + 1) \end{aligned}$$

**Note:** From Professor Bower's book, the hydrostatic stress at point  $B$  is  $k(\pi - 2\alpha)$ . I think it is just a typo because his final result is same as mine.

Back to calculations, we can find the stress state at point  $B$  is:

$$\sigma_{11} = \bar{\sigma}_b - k\sin(2\phi_B) = k(\pi - 2\alpha + 1) - k = k(\pi - 2\alpha)$$

$$\sigma_{22} = \bar{\sigma}_b + k \sin(2\phi_B) = k(\pi - 2\alpha + 1) + k = k(\pi - 2\alpha + 2)$$

$$\sigma_{12} = k \cos(2\phi_B) = 0$$

From force balance in  $e_2$  direction we have:

$$\sum F_2 = -P + \int_0^a \sigma_{22} dx_1 = 0$$

$$\Rightarrow P = ak(\pi - 2\alpha + 2)$$

## 5 References

### References

- [1] A.F.Bower, (2012), Applied Mechanics of Solids, Chapter 6.1, Retrieved from [http://solidmechanics.org/Text/Chapter6\\_1/Chapter6\\_1.php](http://solidmechanics.org/Text/Chapter6_1/Chapter6_1.php)